







有人 Nsual card Change

Analysis





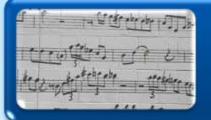
## Recognise the Value Stream



#### Visualise the Work



### Limit Work in Progress



#### Discover a Cadence



### Eliminate Kanban

# Recognise the Value Stream







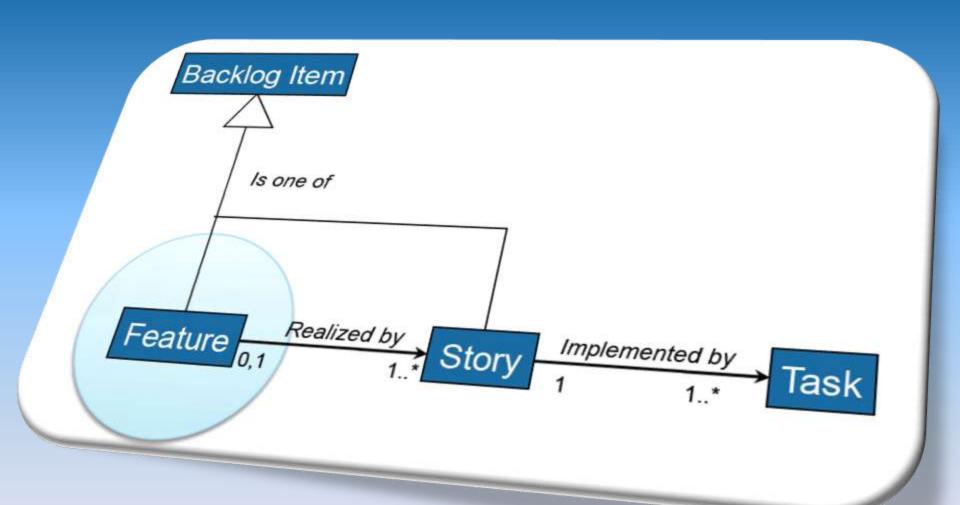




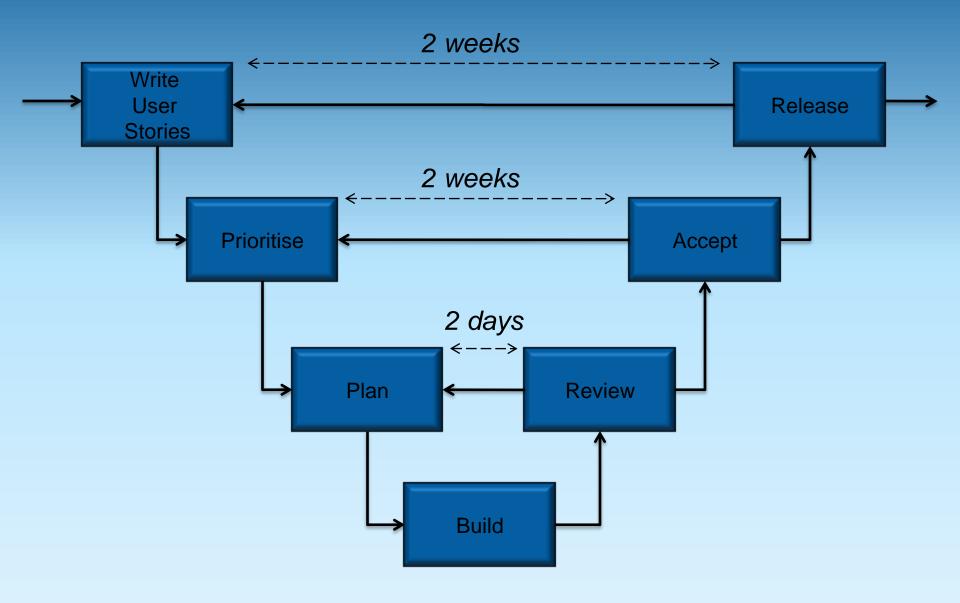








# eXtreme Programming

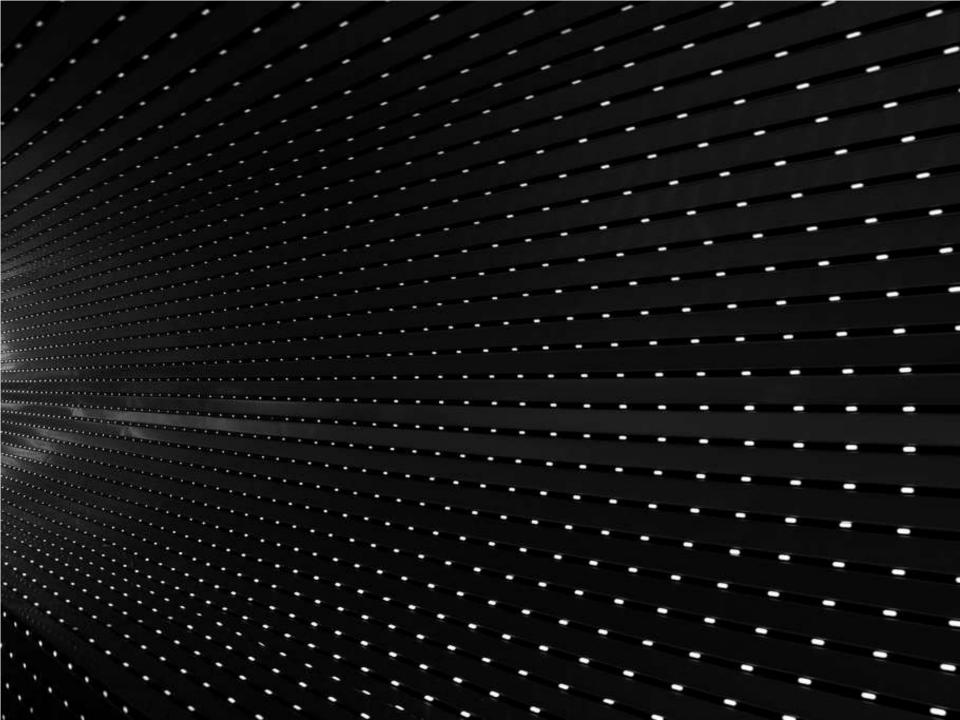






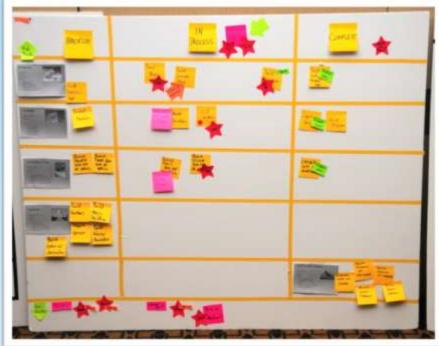










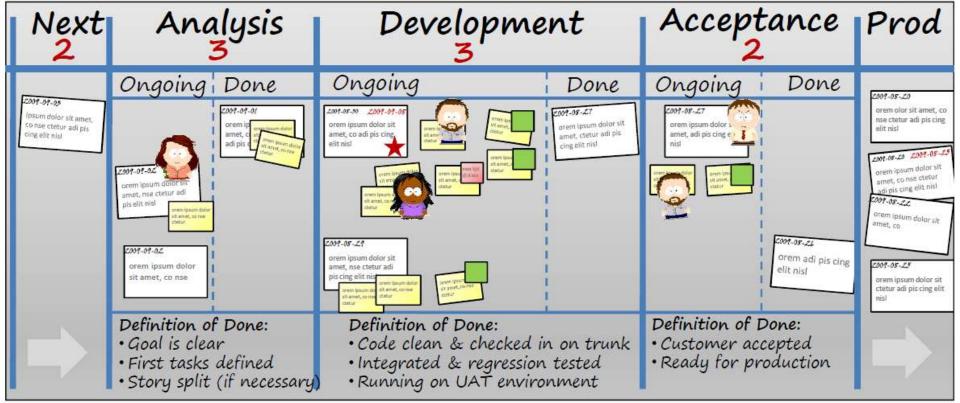




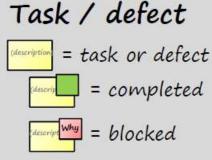
#### Kanban kick-start example

example

version 1.1 2009-11-16







= who is doing

this right now



and break WIP limits as necessary)

Priority features \*
 Hard deadline features

What to pull first

1. Expedite features

(should be swarmed and kept

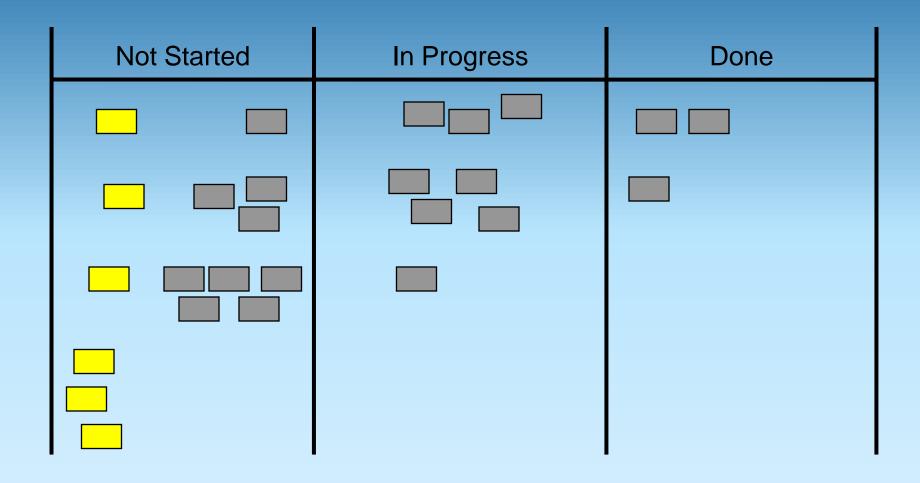
moving. Interrupt other work

(only if deadline is at risk)
4. Oldest features

Queue (4)	MMF (3)	Proposed	WIP(5)	Done	Done

MMF User Story

## eXtreme Programming

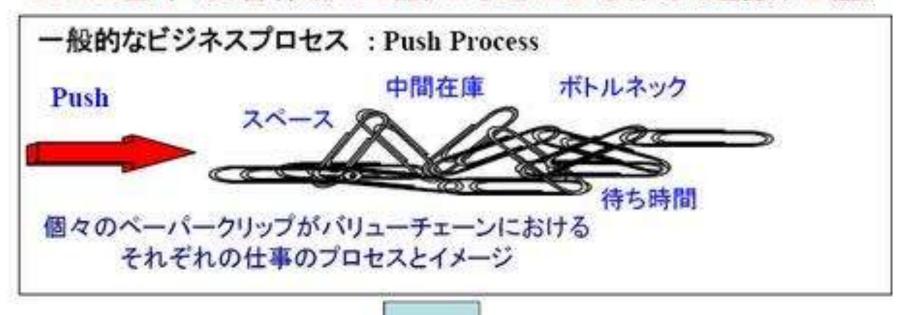




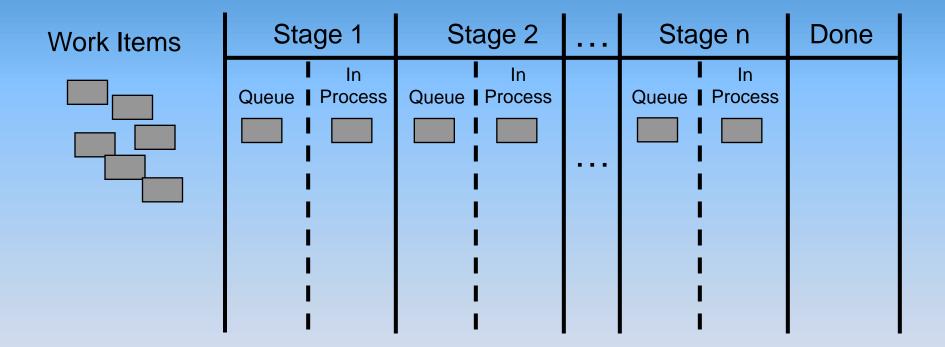


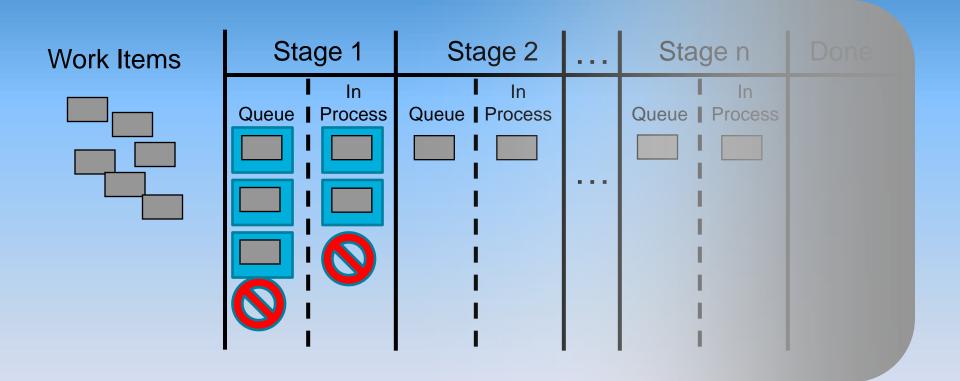
### プル・システム(Pull System)

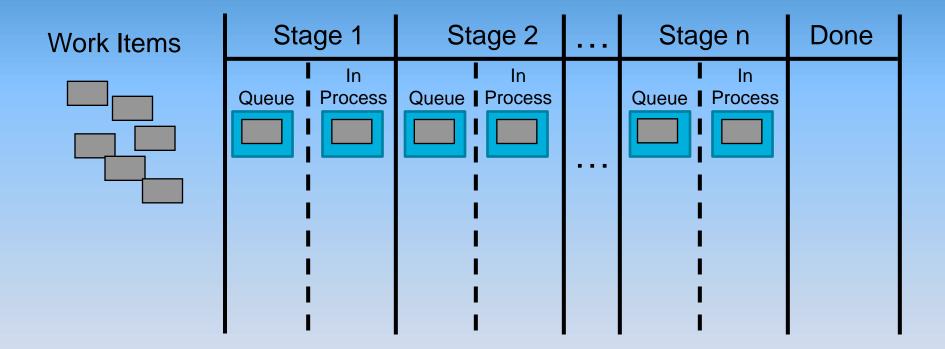
TPSの基本:お客様(次工程)の引きによる作業(運搬、生産)













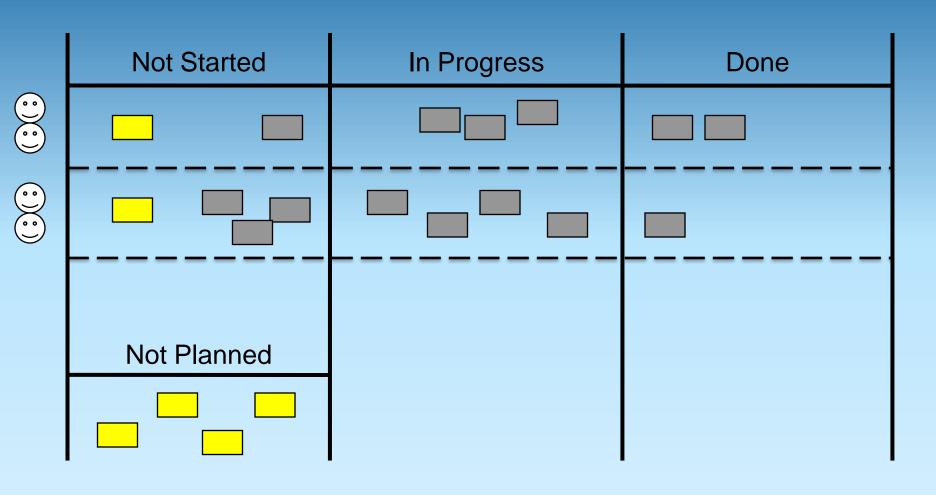








## eXtreme Programming

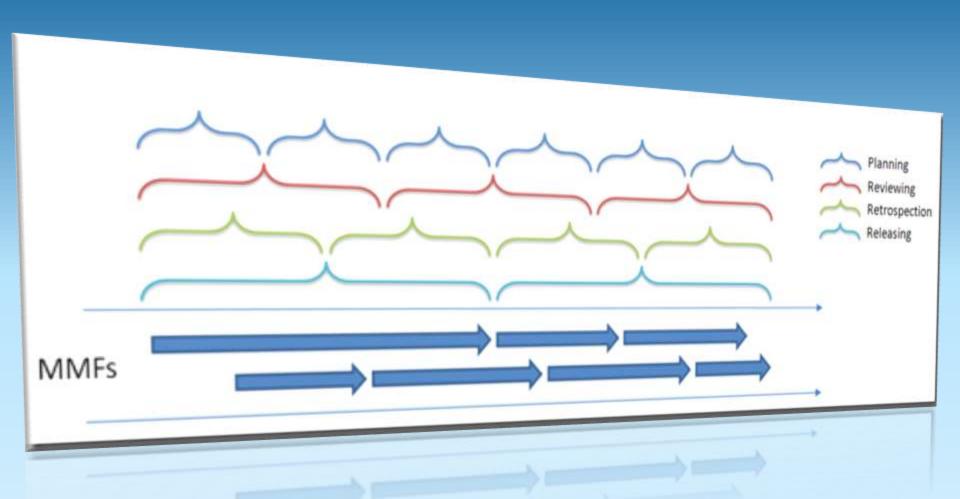














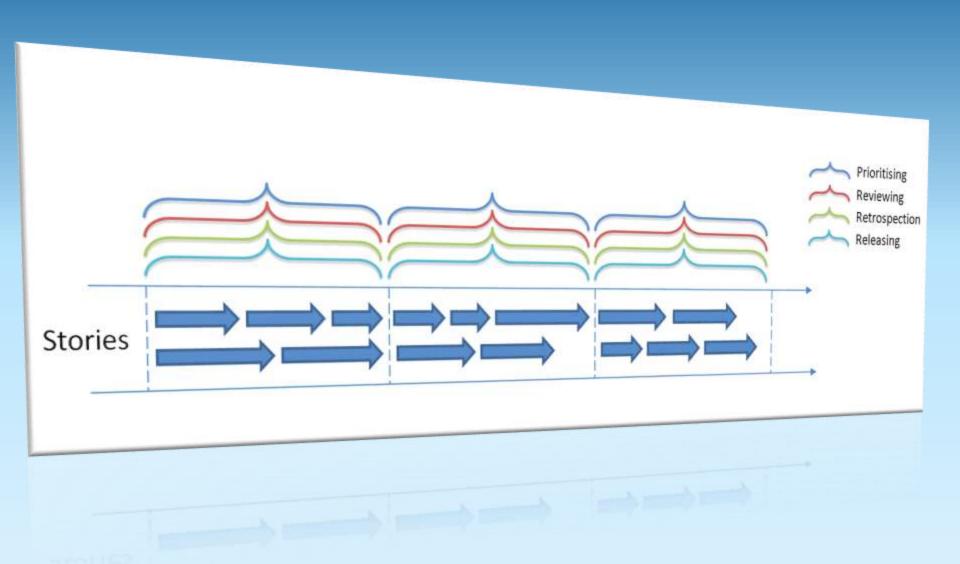








## eXtreme Programming



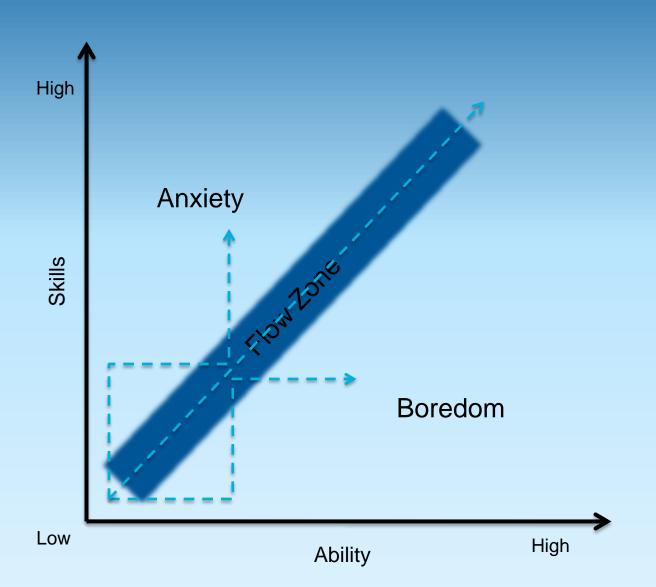


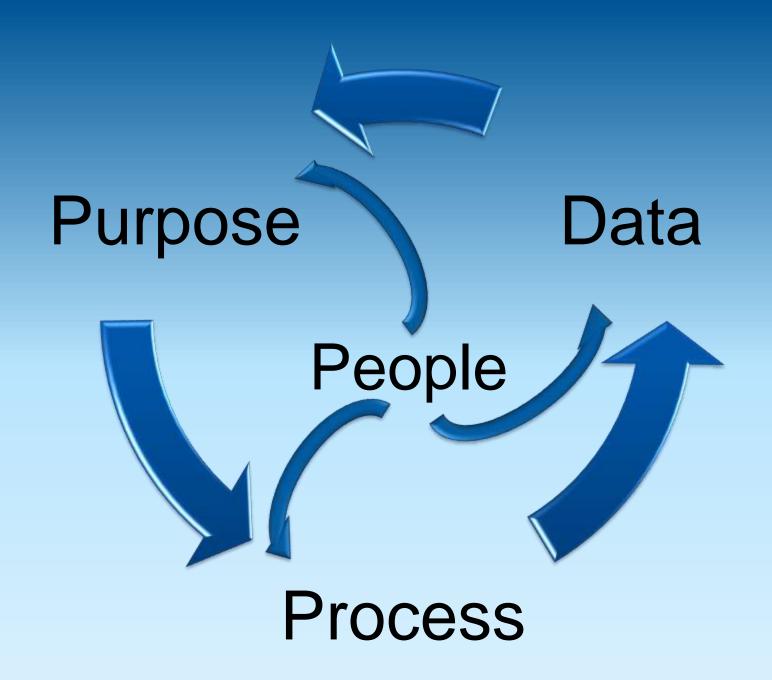






Mihalyi Czikszentmihalyi, Flow: The Psychology of Optimal Experience





## eXtreme Programming

Not Started	In Progress	Done
Not Planned		





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## VIVA LA EVOLUCIÓN









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http://availagility.co.uk

http://www.limitedwipsociety.org

http://groups.yahoo.com/groups/kanbandev/

