



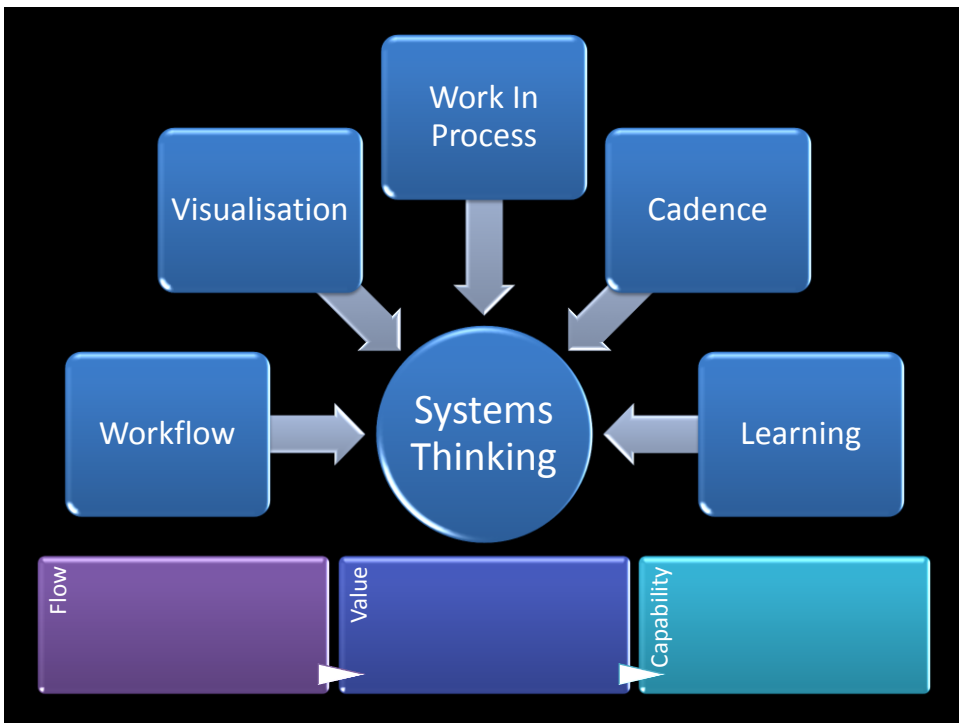
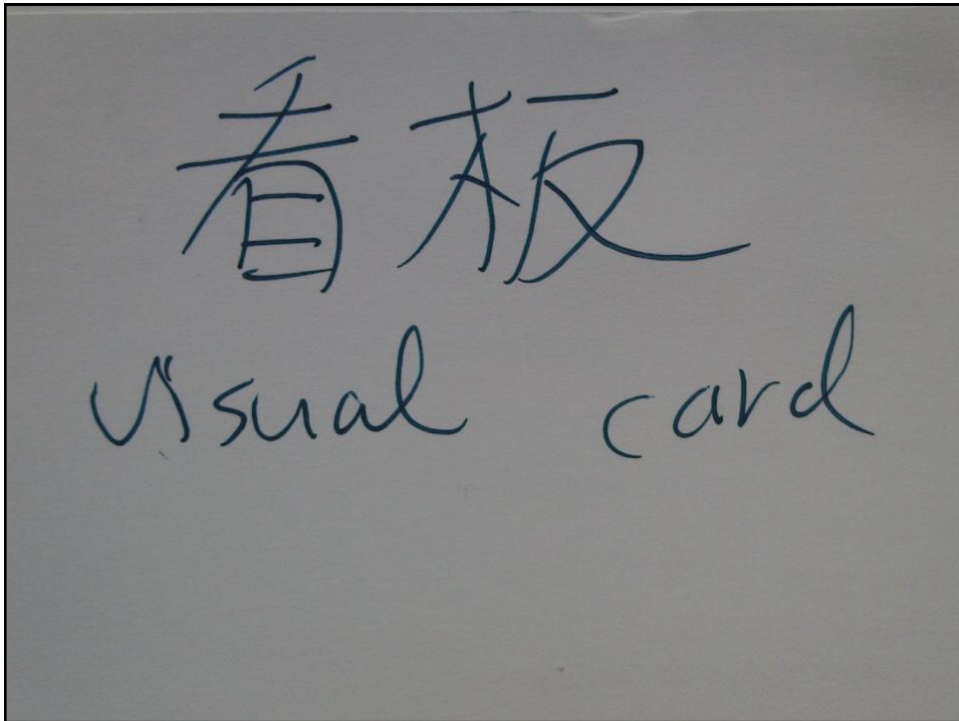
# **Kanban**

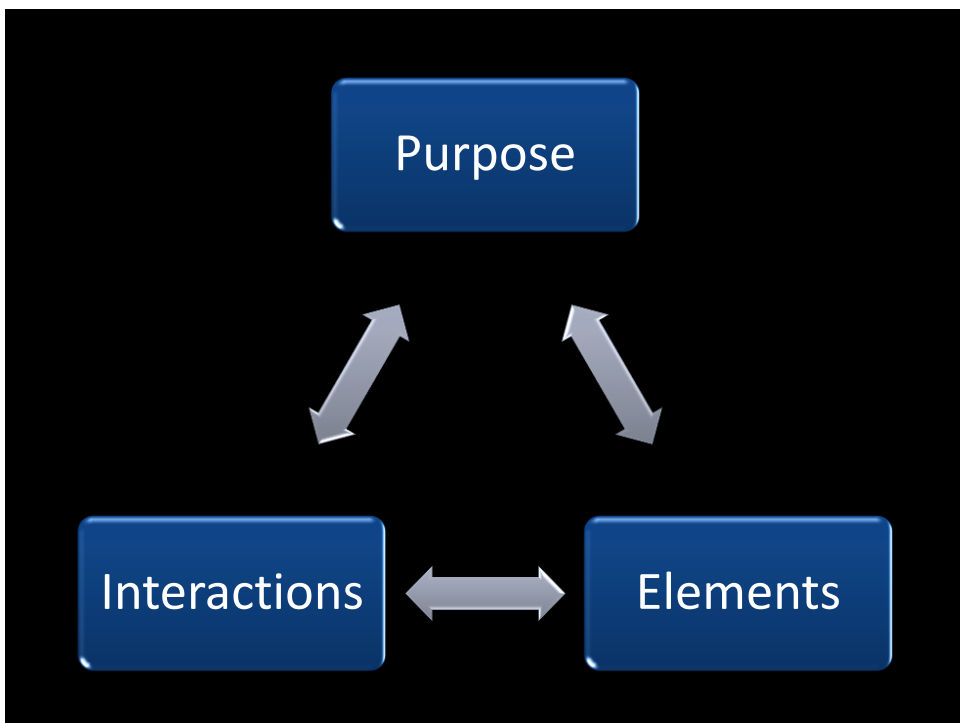
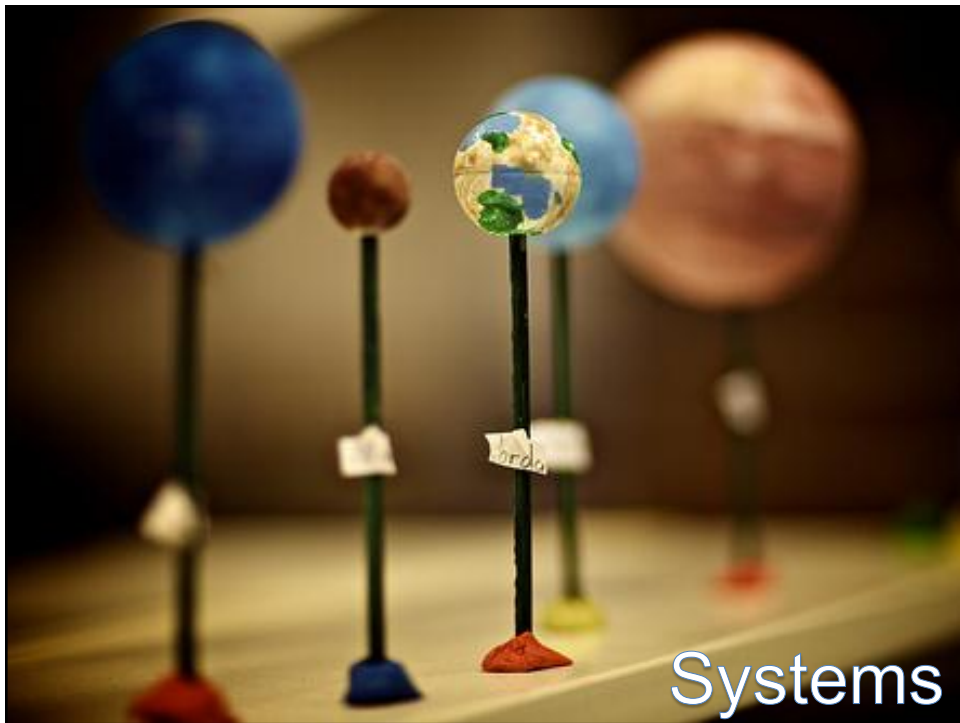
## System Design

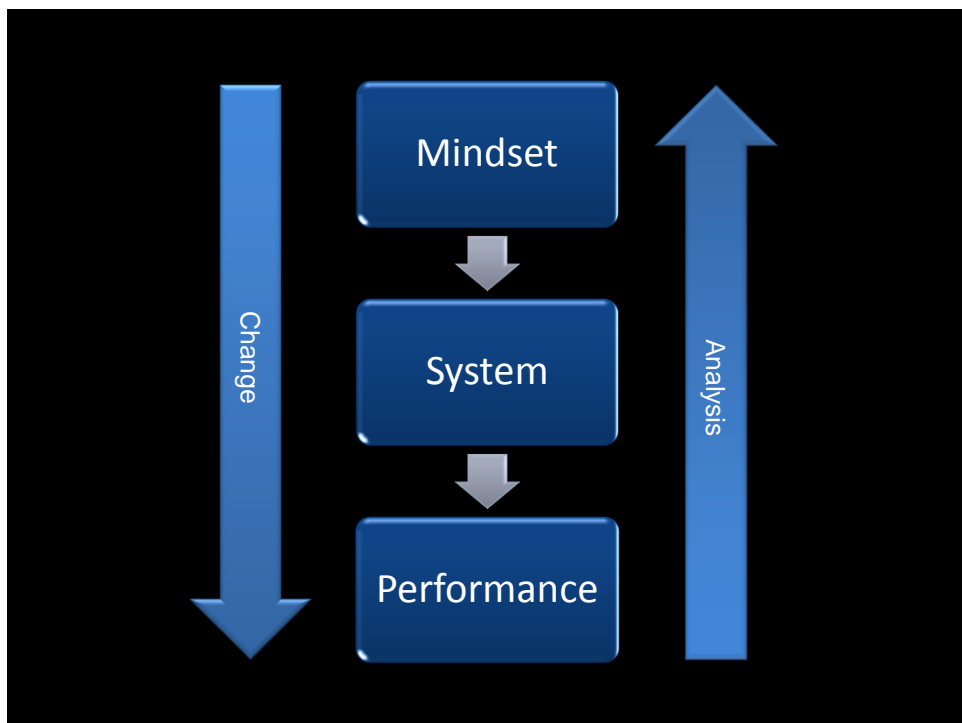
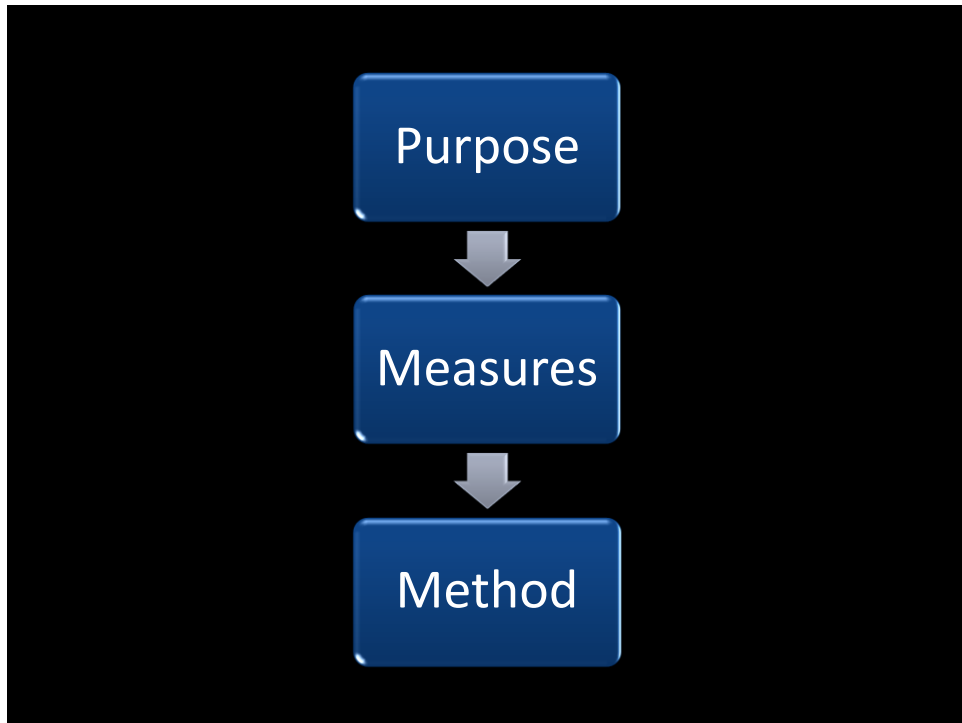
kscotland@rallydev.com  
<http://availagility.co.uk>  
[twitter.com/kjscotland](https://twitter.com/kjscotland)

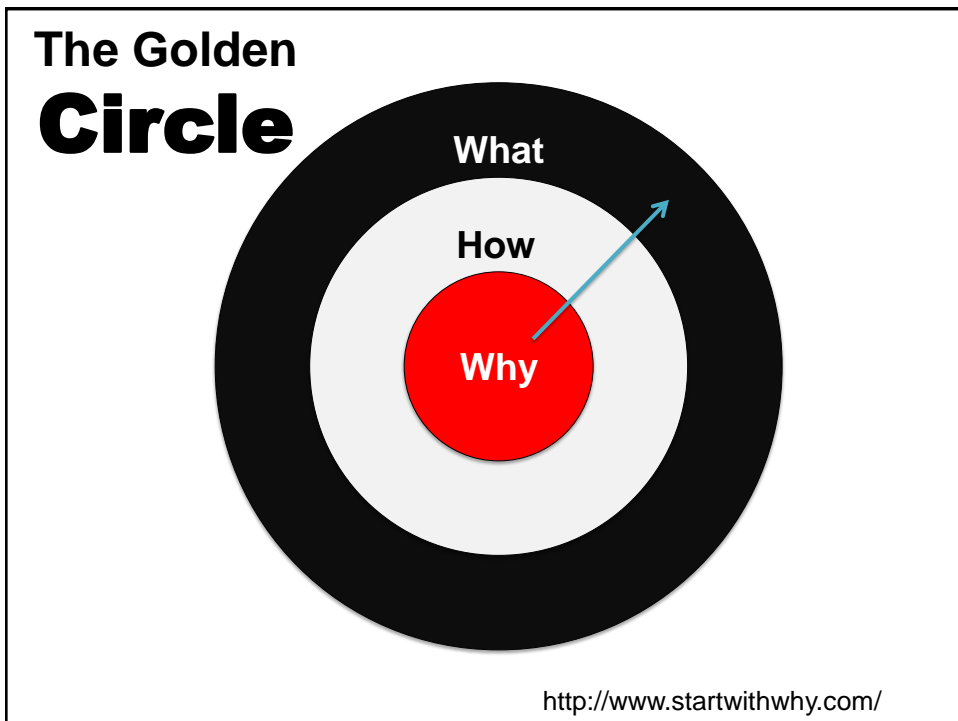
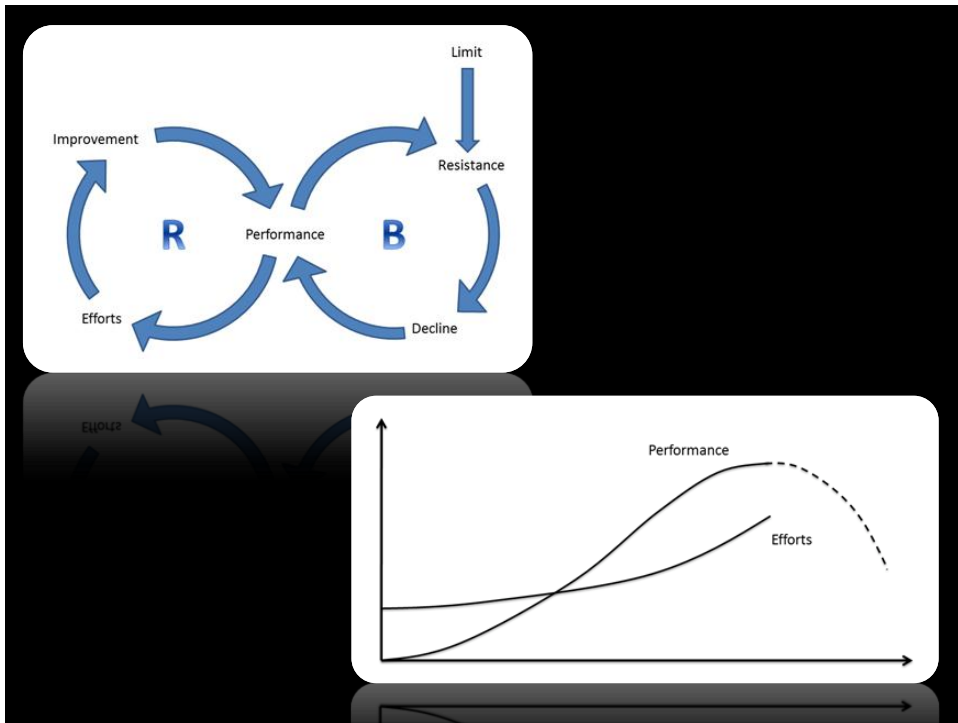
A photograph of a large, dark steel structure, possibly a pier or a bridge under construction, silhouetted against a vibrant sunset sky. The structure is reflected in the calm water of the sea. The sky is a mix of orange, red, and dark purple, with a large number of birds flying in the air.

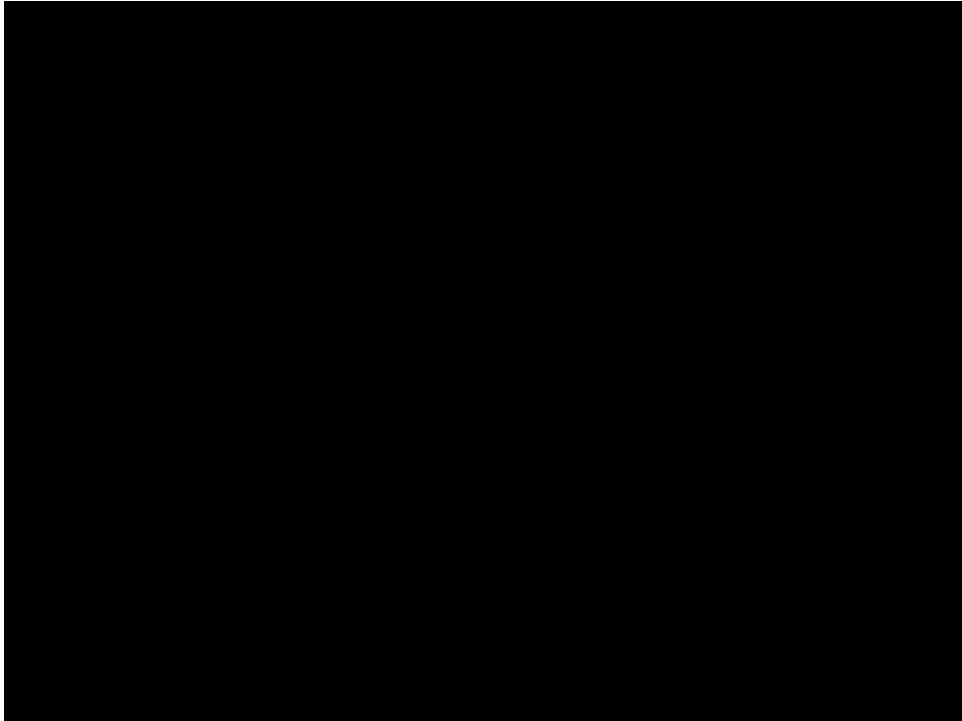
**KARL**  
SCOTLAND



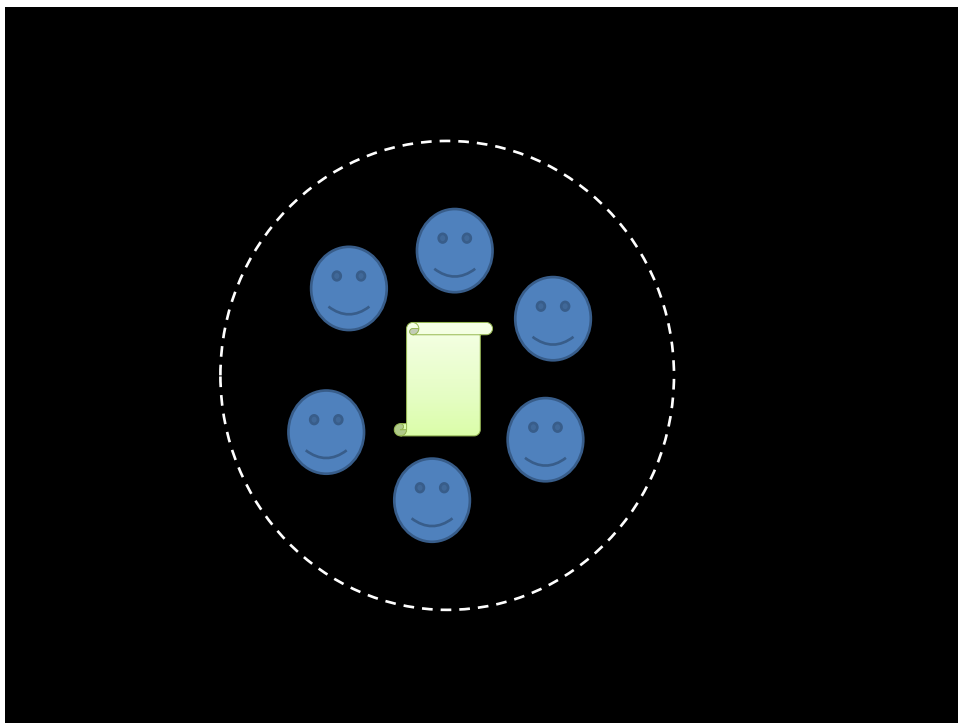
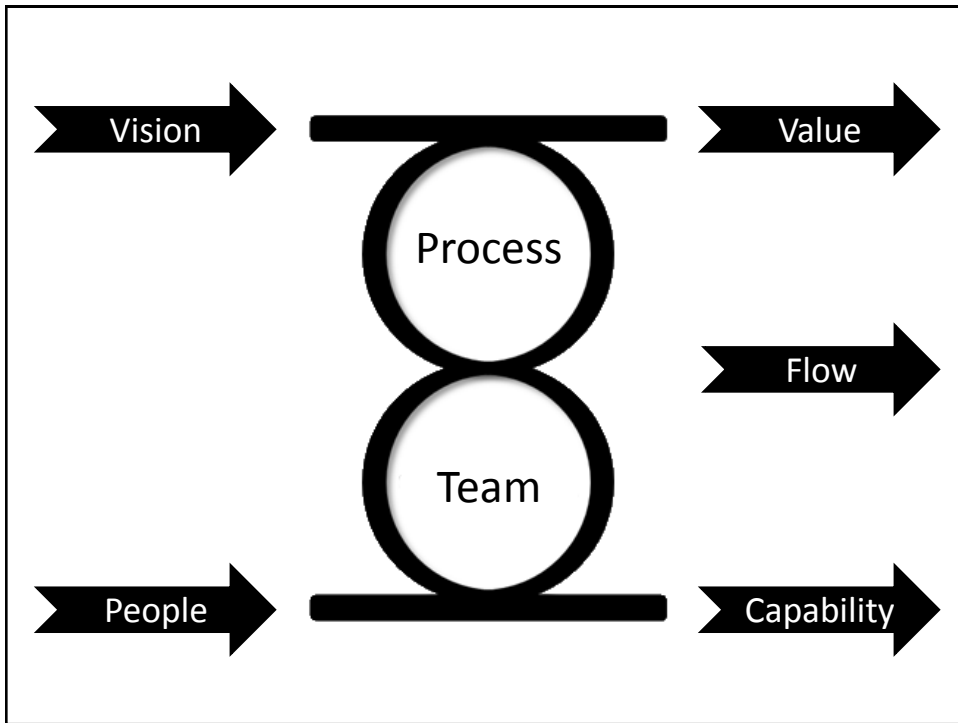




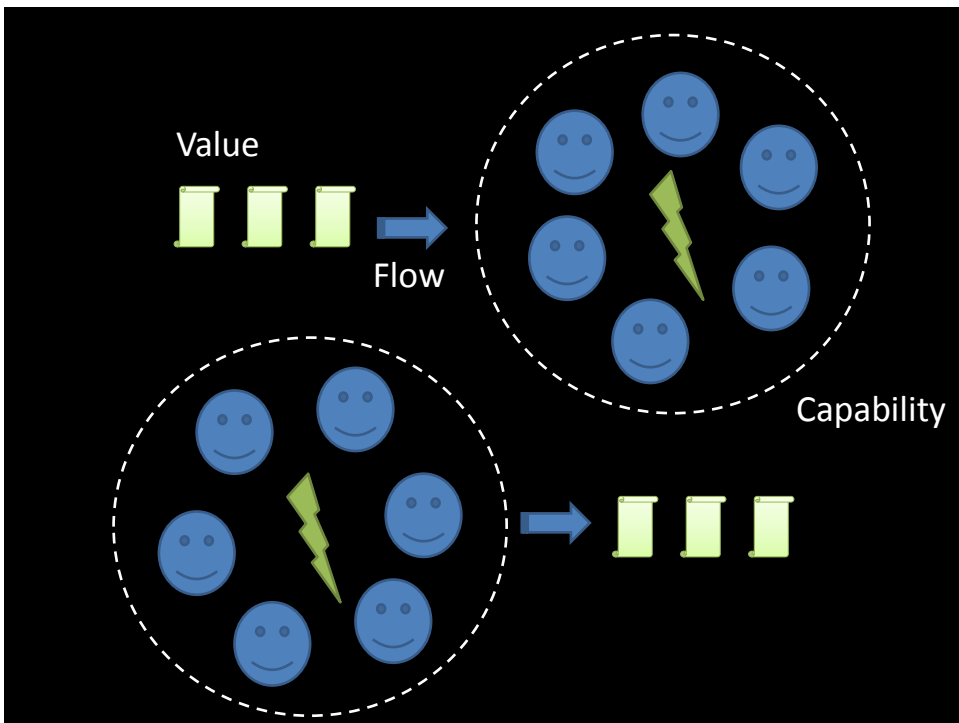
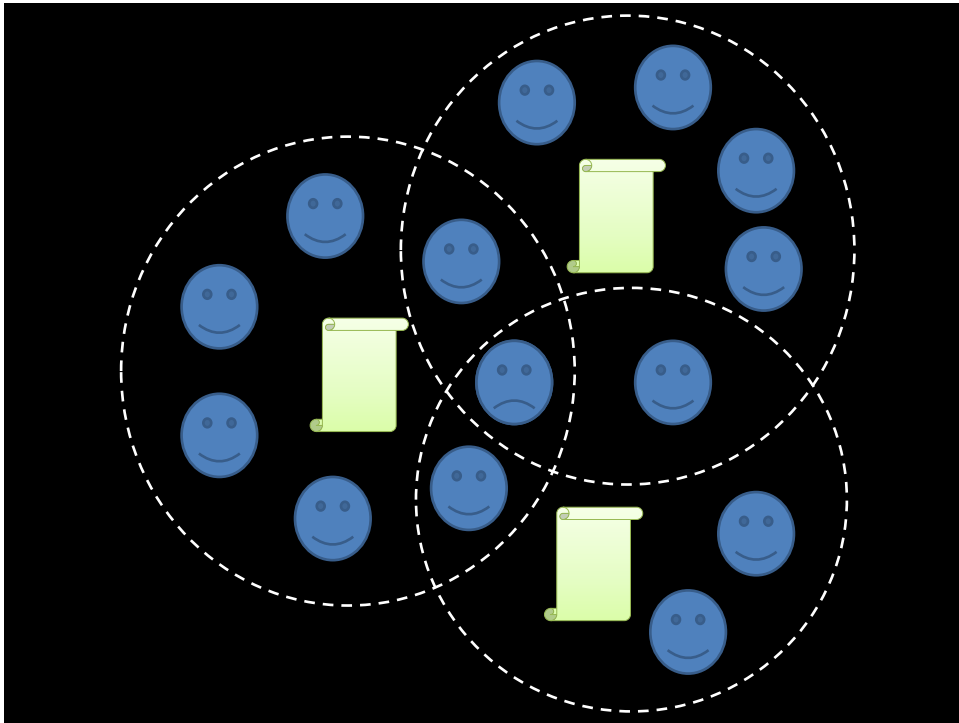


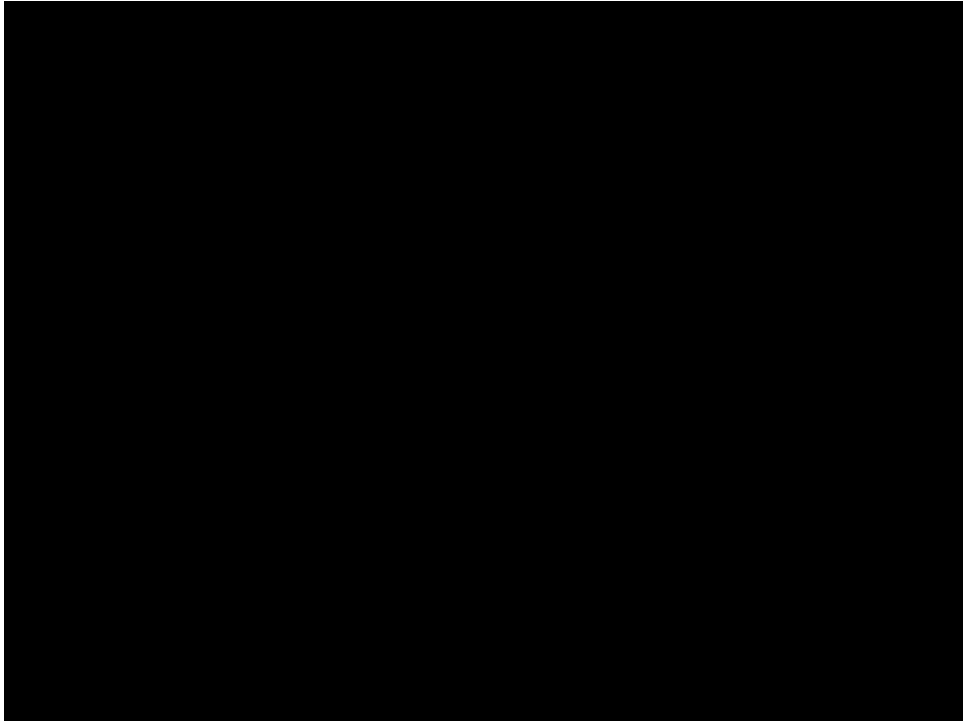



# Kanban System Design - QCon London





# Kanban System Design - QCon London

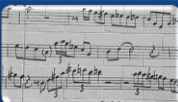





 Workflow

 Visualisation

 Work in Process

 Cadence

 Learning



# Kanban System Design - QCon London



## *Kanban System Design - QCon London*

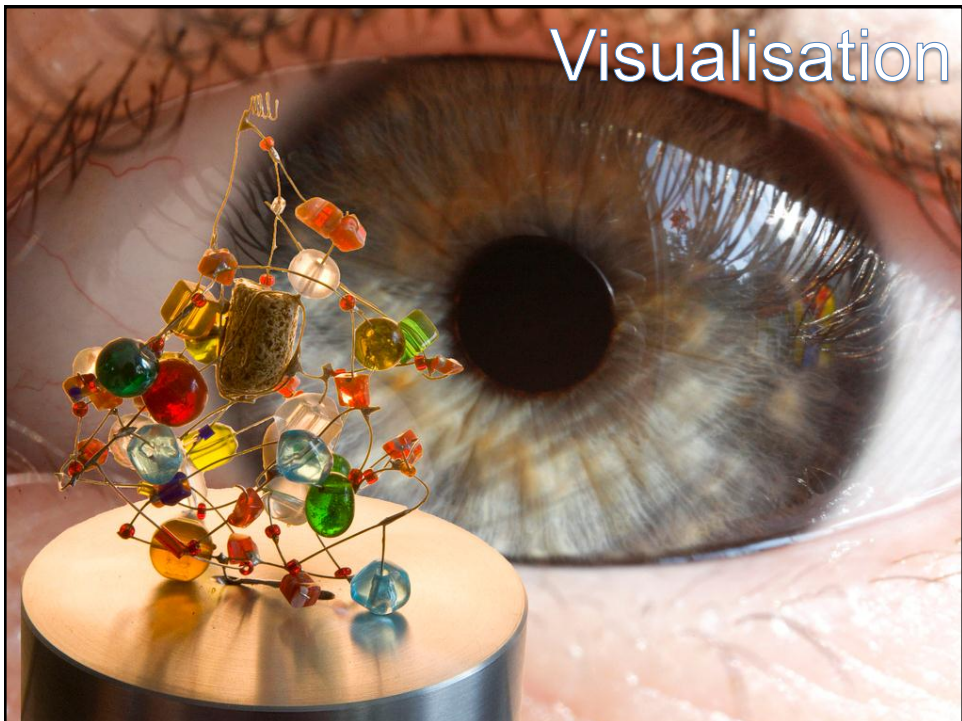
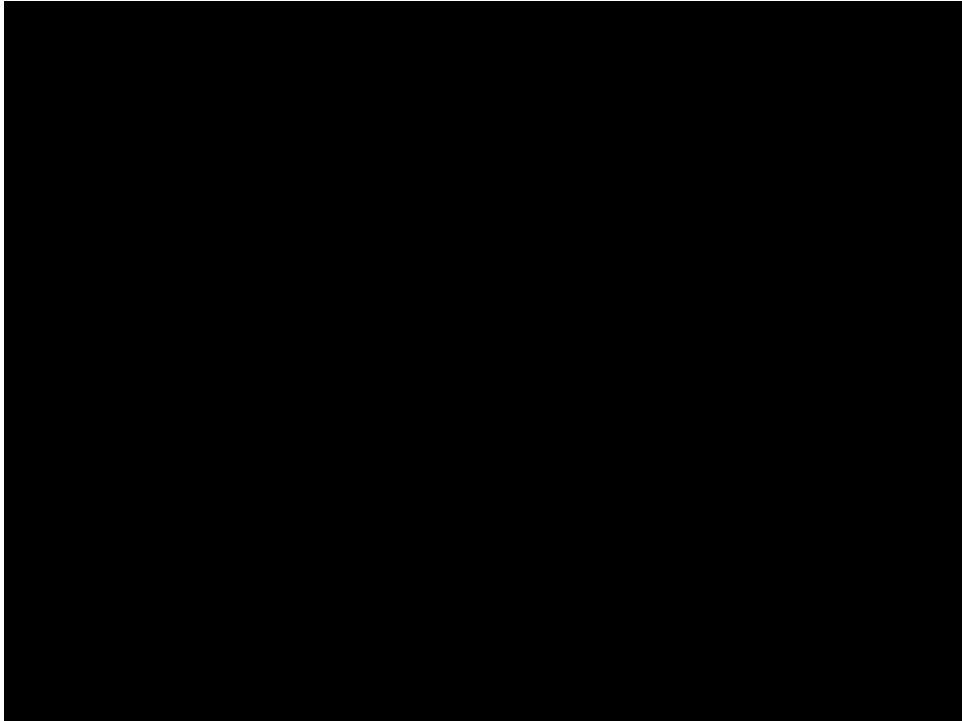


# Kanban System Design - QCon London



# Kanban System Design - QCon London

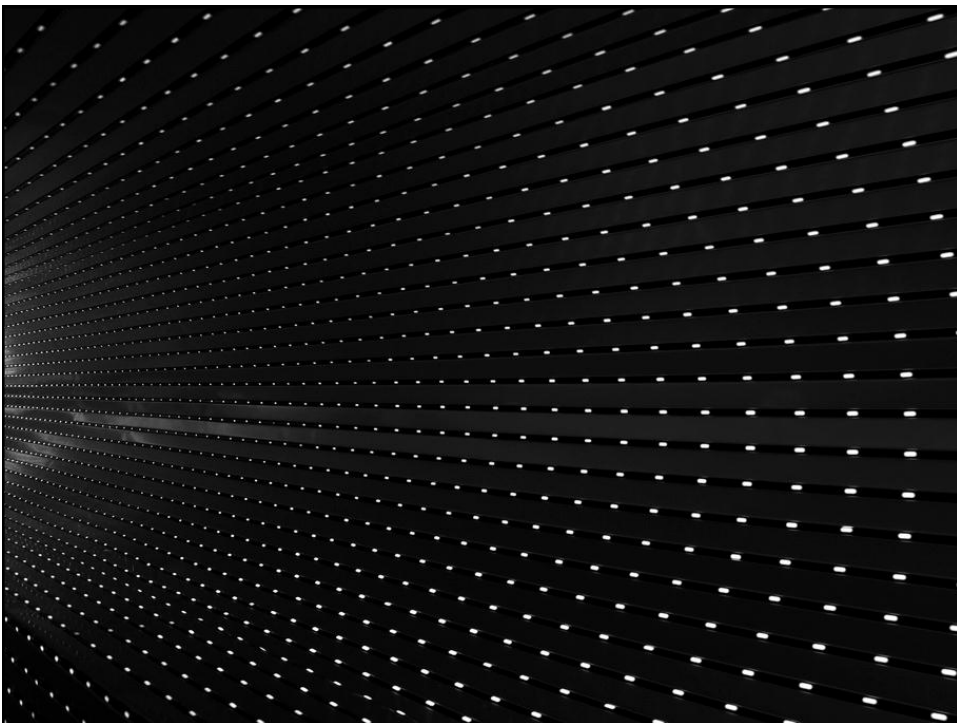




# Kanban System Design - QCon London

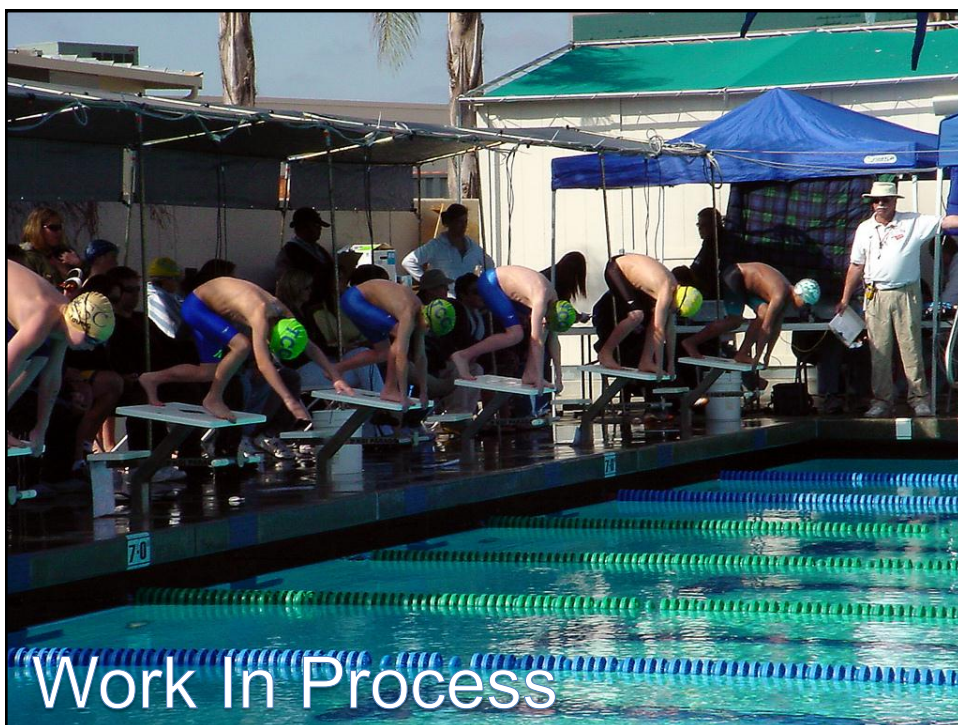
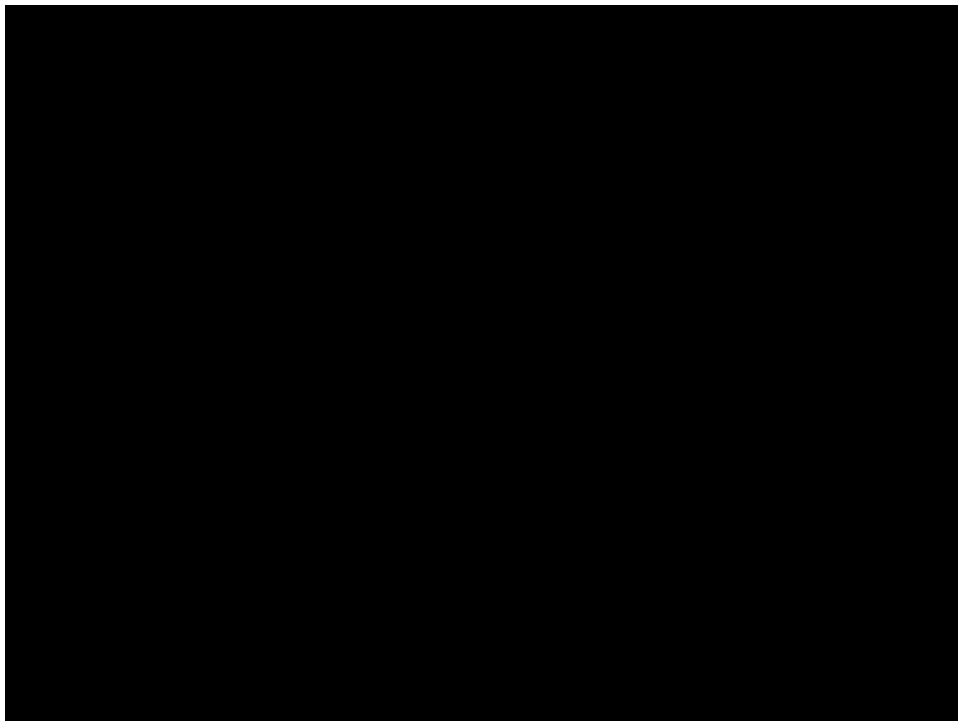


## *Kanban System Design - QCon London*





## *Kanban System Design - QCon London*





## プル・システム (Pull System)

TPSの基本: お客様(次工程)の引きによる作業(運搬、生産)

一般的なビジネスプロセス : Push Process

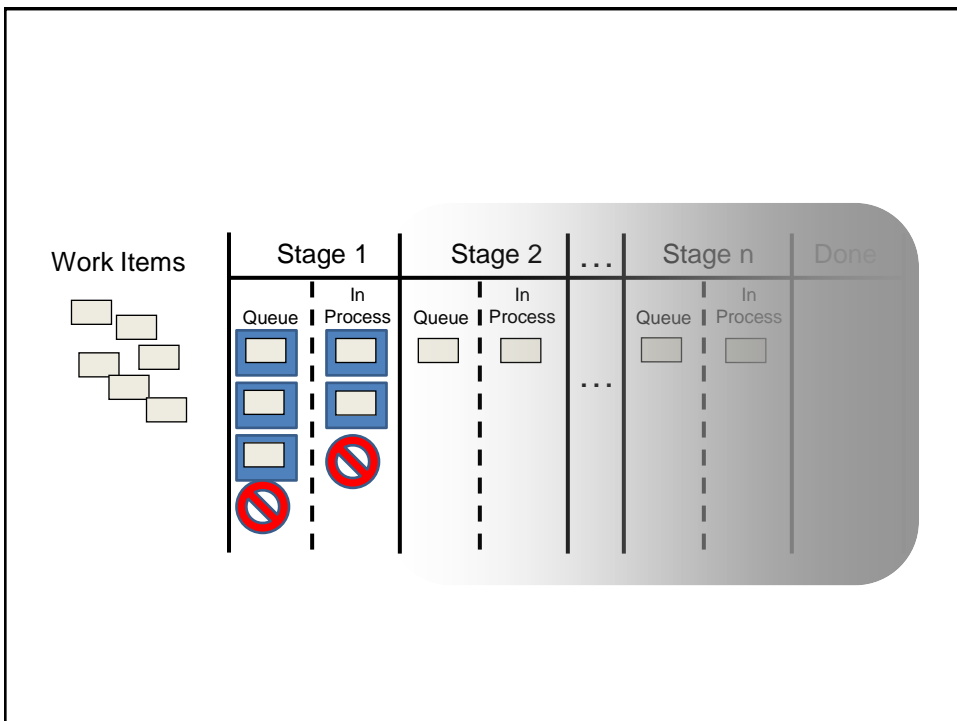
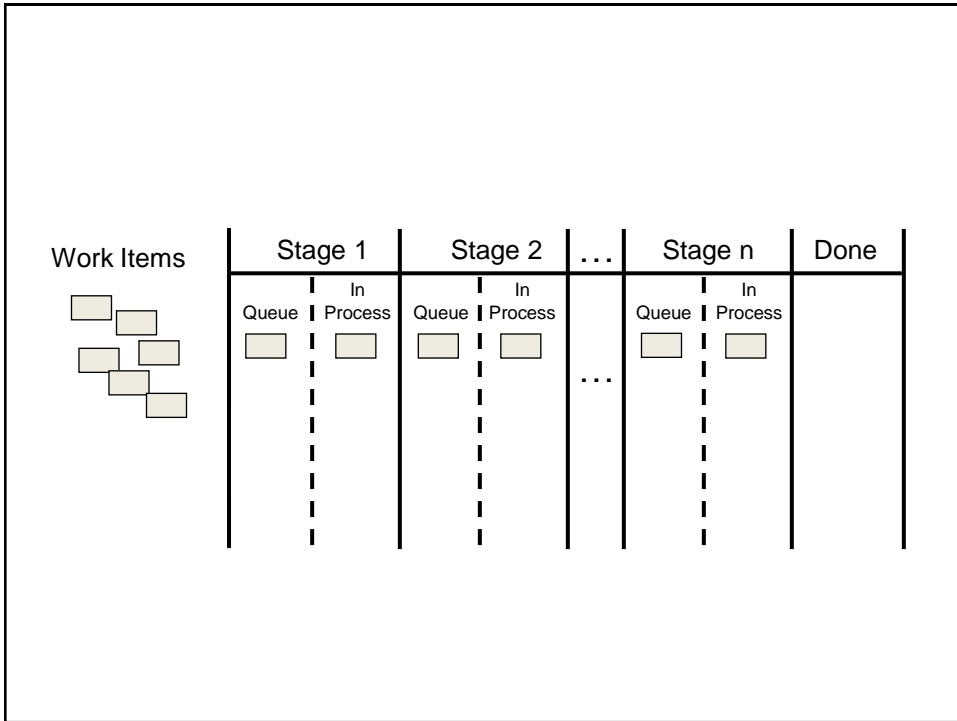


トヨタ生産方式(TPS) : Pull Process

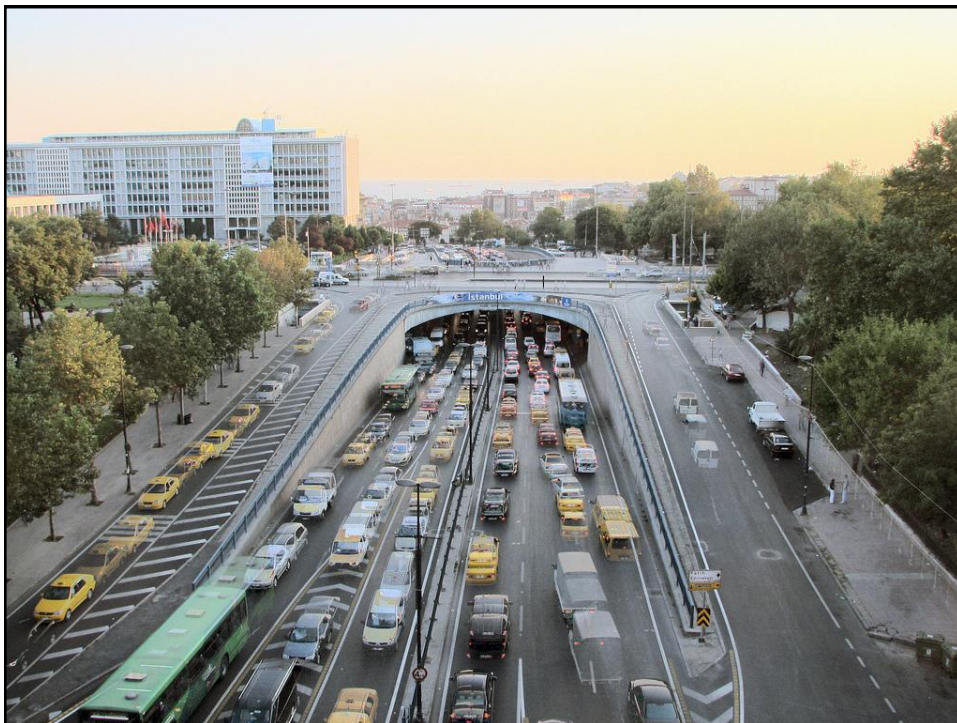
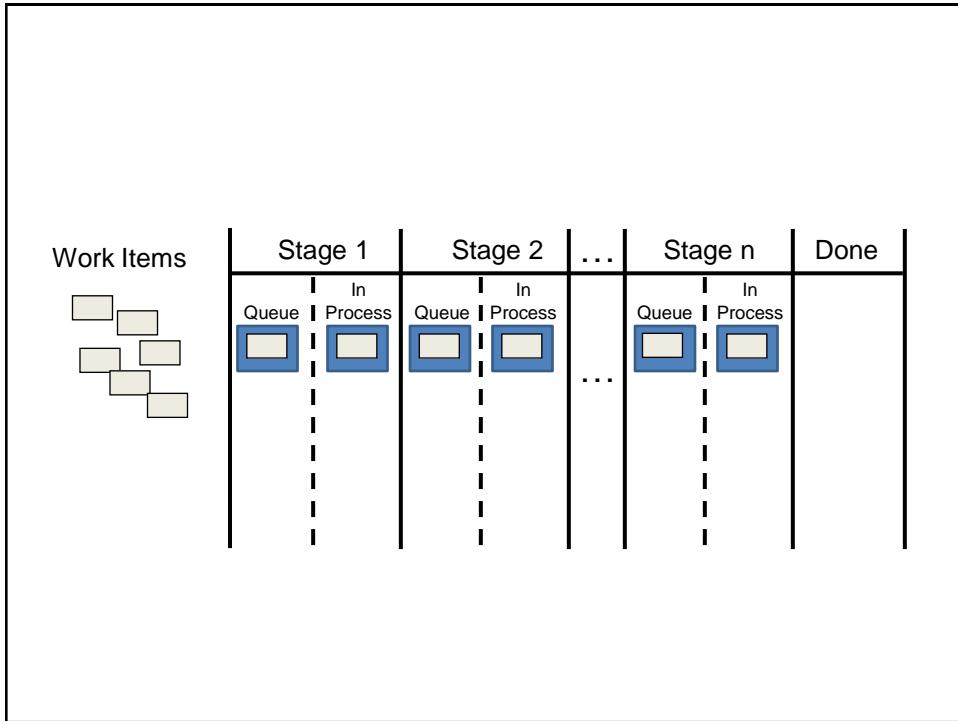
ボトルネックを無くす  
仕事に流れをつくる  
作業場所を小さくできる  
品質は向上する



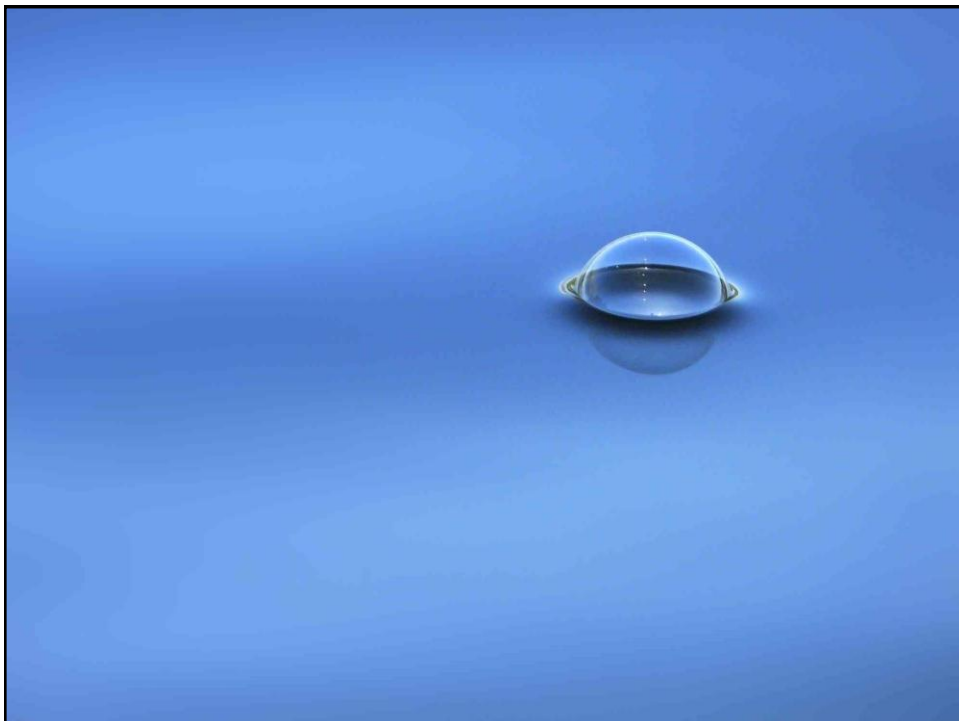
# Kanban System Design - QCon London



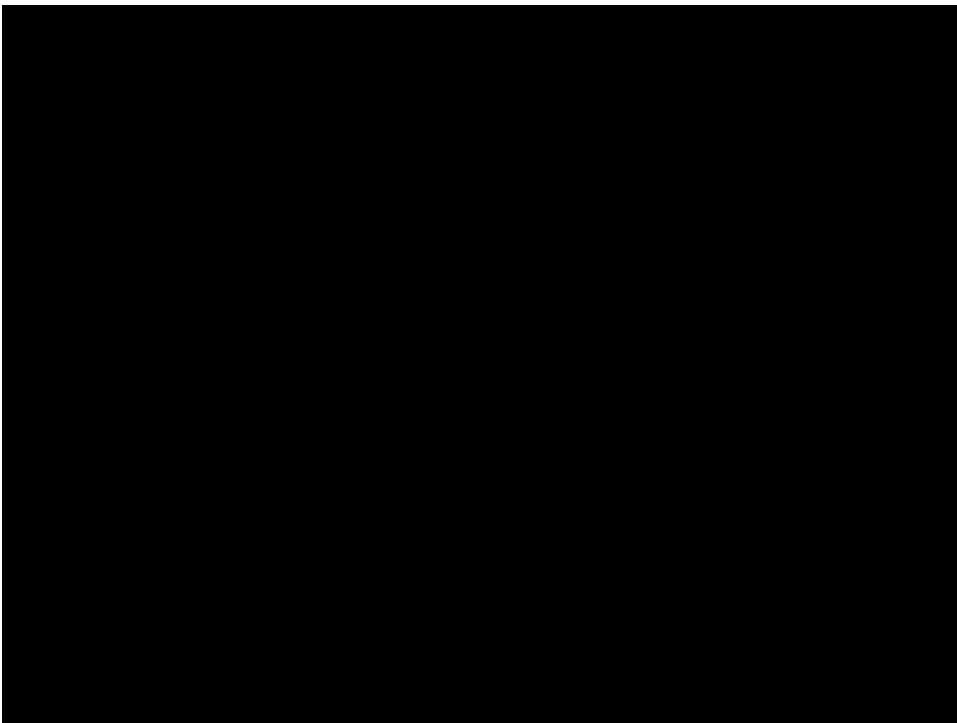
# Kanban System Design - QCon London



# Kanban System Design - QCon London



# *Kanban System Design - QCon London*



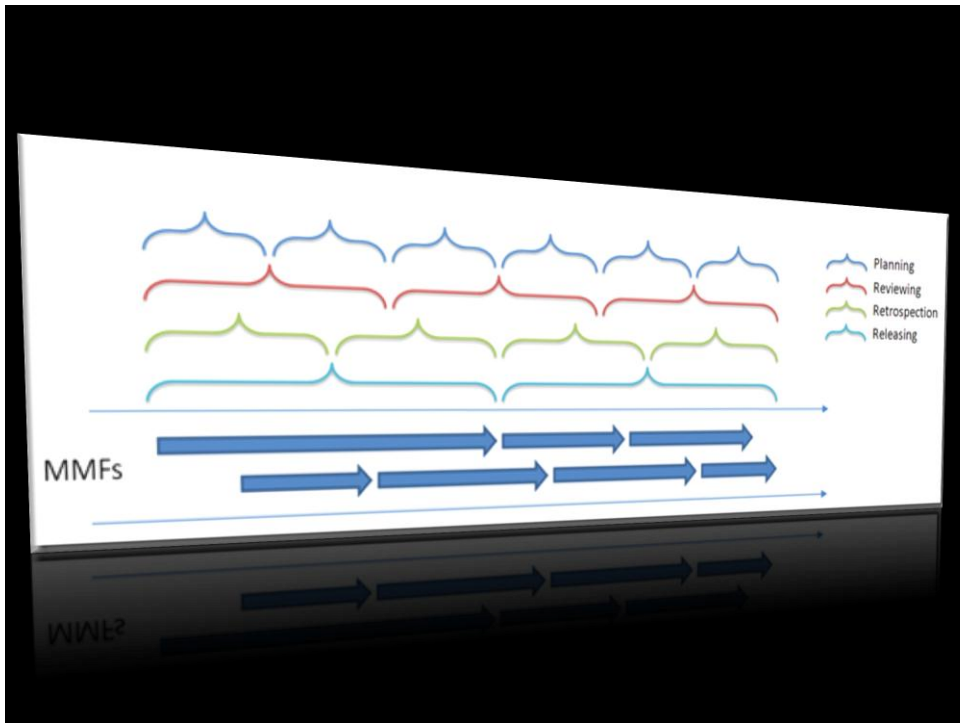
# Kanban System Design - QCon London



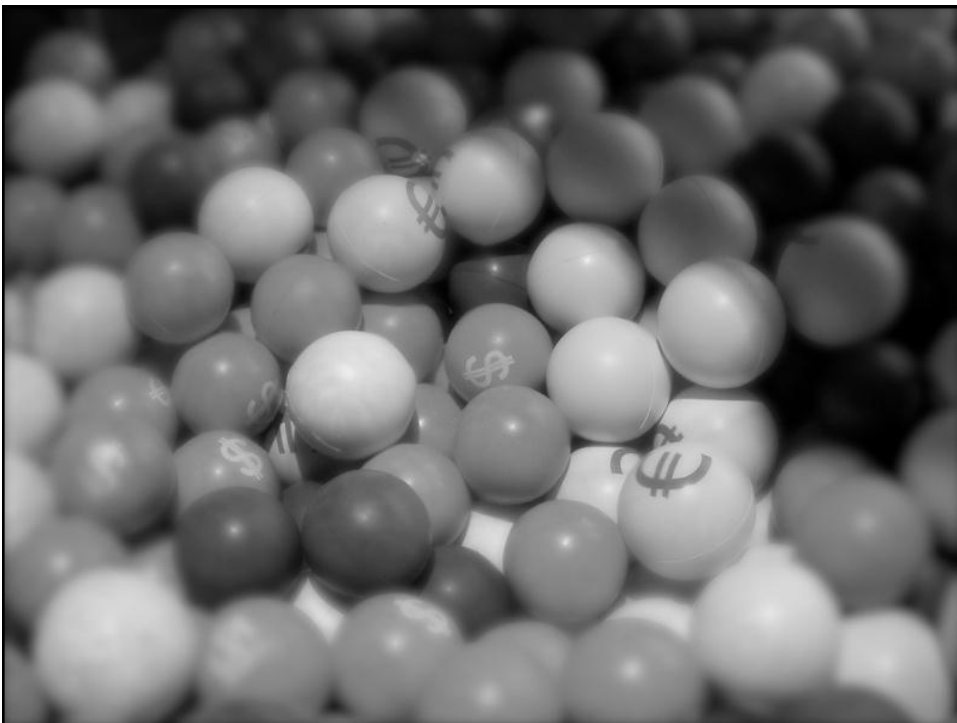
## *Kanban System Design - QCon London*



# Kanban System Design - QCon London



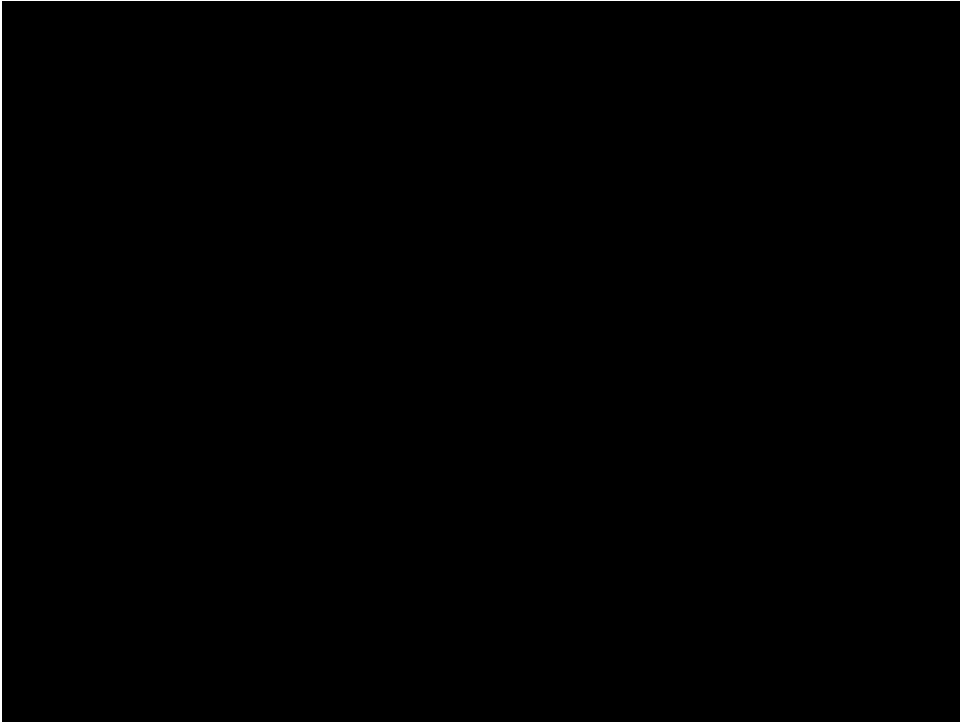
## *Kanban System Design - QCon London*



## Kanban System Design - QCon London



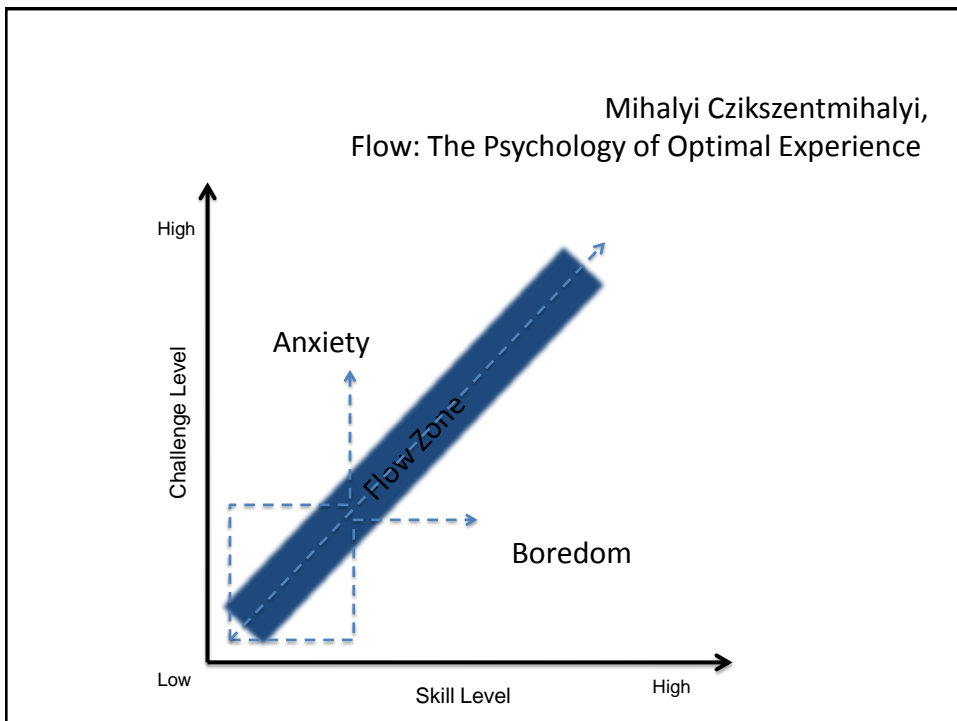
## *Kanban System Design - QCon London*



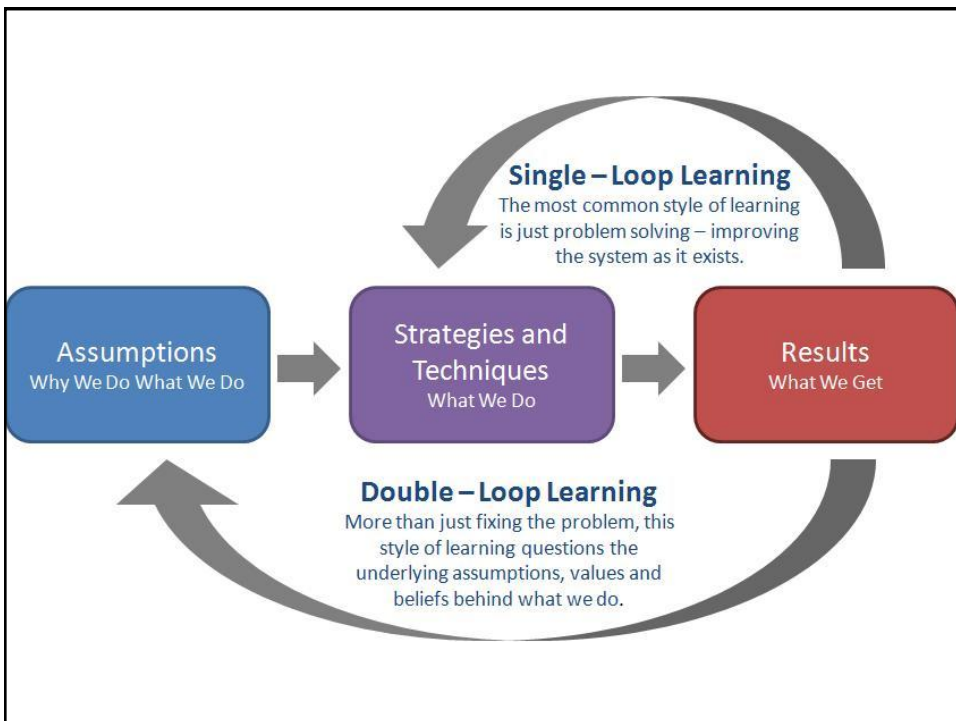
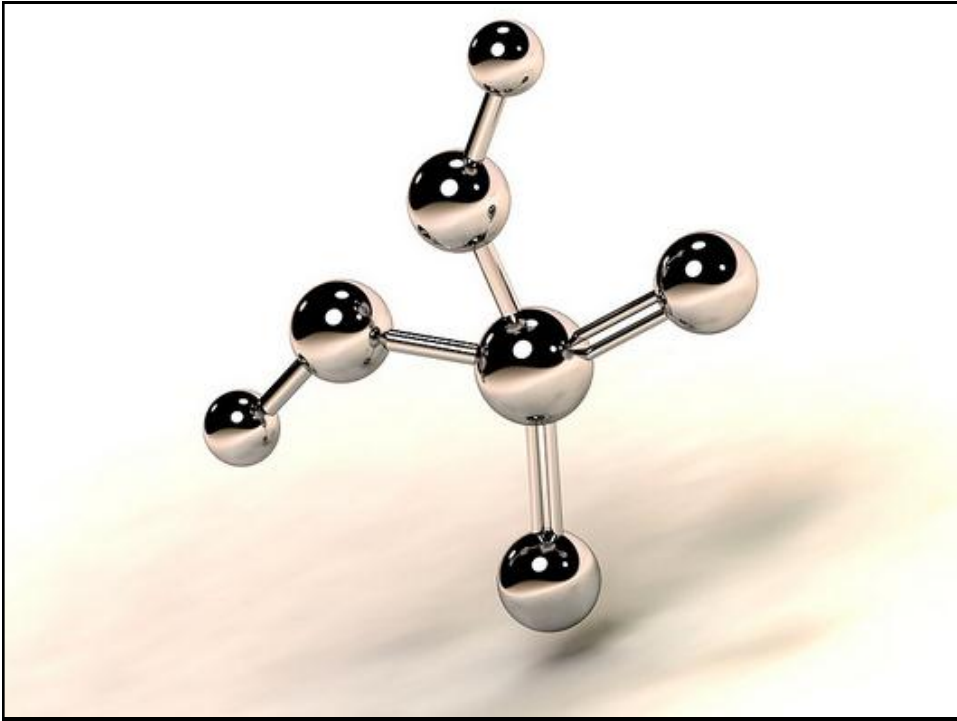
## *Kanban System Design - QCon London*

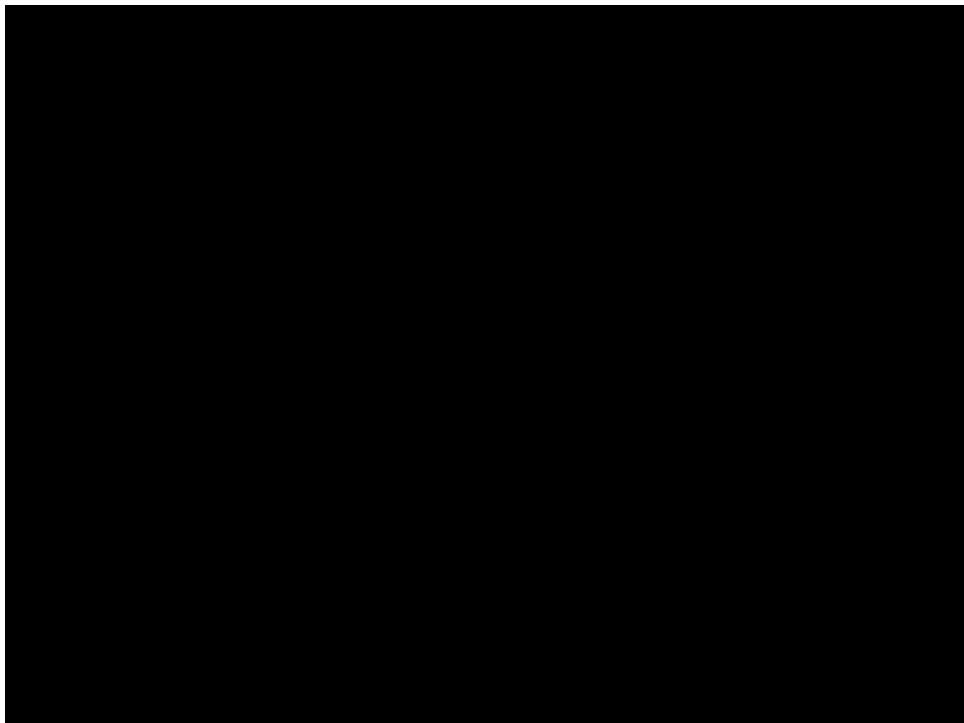
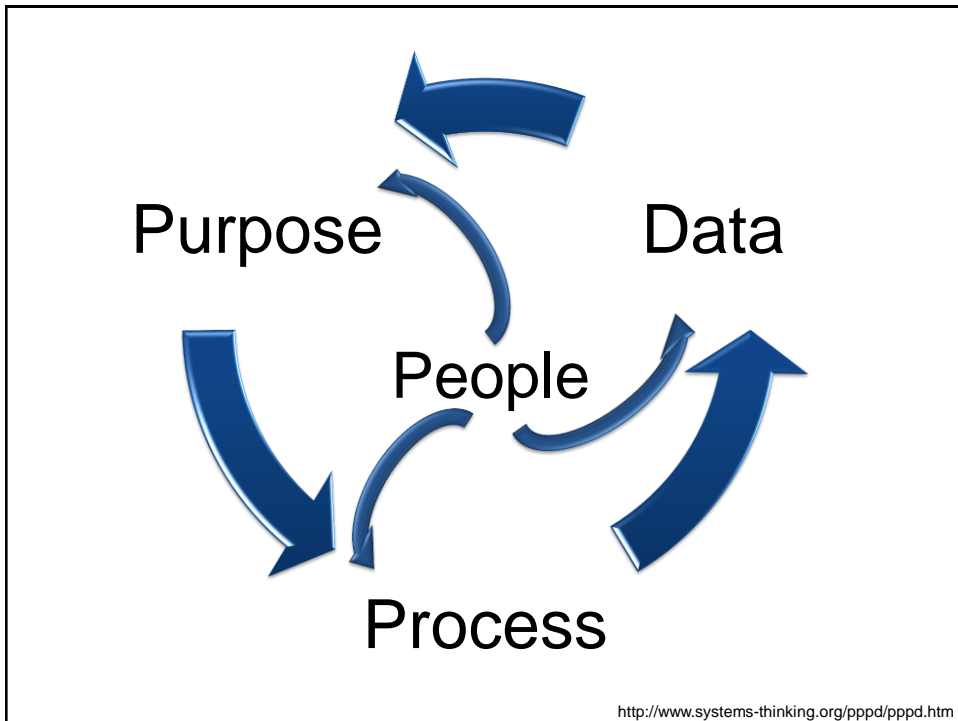


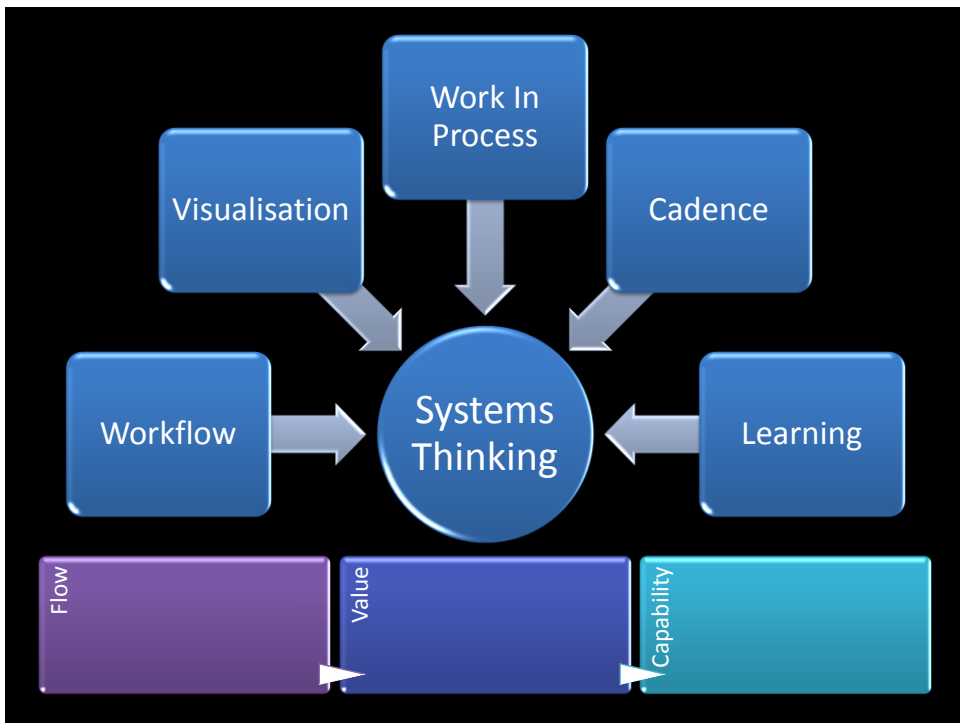
# Kanban System Design - QCon London



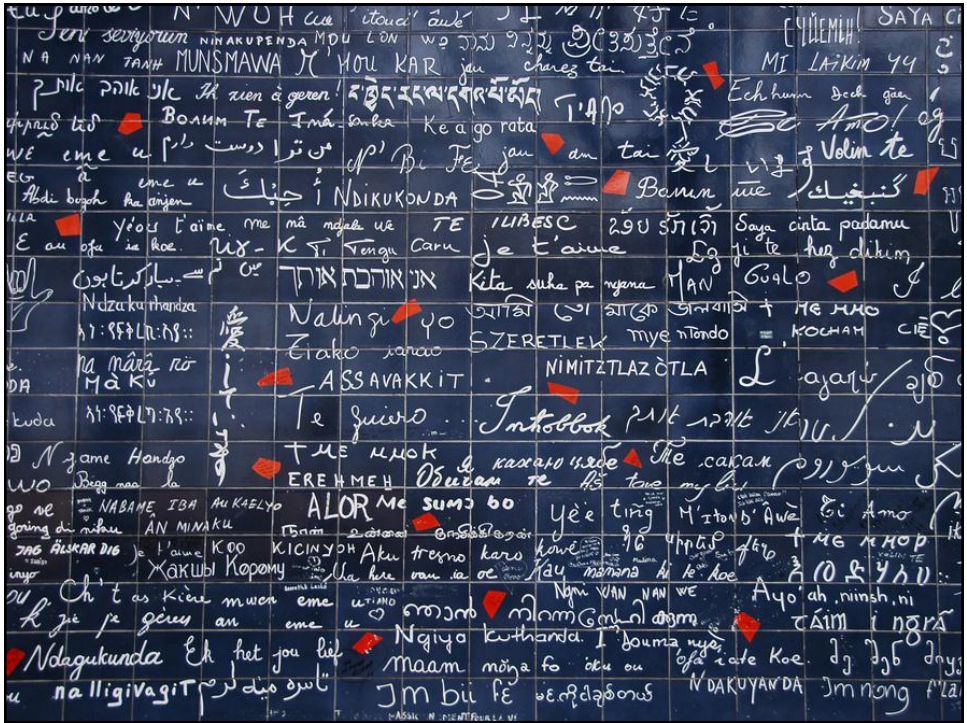
# Kanban System Design - QCon London



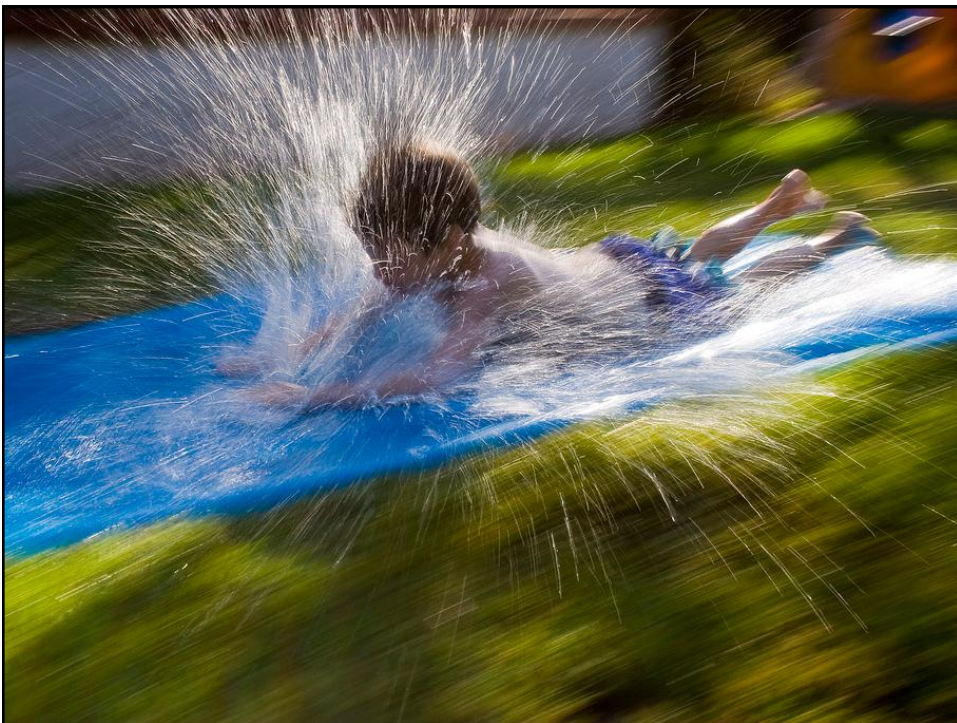




# Kanban System Design - QCon London



# Kanban System Design - QCon London





**Thank you!**



Email: [kscotland@rallydev.com](mailto:kscotland@rallydev.com)

Twitter: <http://twitter.com/kjscotland>

Blog: <http://availagility.co.uk>

LWS: <http://www.limitedwipsociety.org/>